



**VALVE TYPE:**  
 CLASS 125, CAST IRON LUBRICATED PLUG VALVE  
**GENERAL SPECIFICATIONS:**

1. FLANGES CONFORM TO ANSI B16.1 "CAST IRON PIPE FLANGES AND FLANGE FITTINGS," CLASS 125.

- NOTES:**
1. VALVE SHOWN IN CLOSED POSITION
  2. ROTATION TO OPEN POSITION IS COUNTER-CLOCKWISE.

21	LUBE FITTING	STEEL
20	SEALANT	AS REQUIRED
19	LUBE SCREW	STEEL
18	KEY	STEEL
17	GEAR W/ HANDWHEEL	COMMERCIAL
16	LOCKWASHER	ZINC PLATED STEEL
15	HEX CAPSCREW	ZINC PLATED STEEL
14	LOCKWASHER	ZINC PLATED STEEL
13	HEX CAPSCREW	ZINC PLATED STEEL
12	ADAPT-□-CAP	A126 CL B
11	O RING	VITON
10	CHECK VALVE	STEEL
9	HEAD SEAL	PTFE
8	GASKET	FIBER/NITRILE RUBBER
7	GASKET	COPPER
6	DISC	STEEL
5	DISC	PTFE
4	BONNET	A126 CL B
3	SPRING	STEEL
2	PLUG	A126 CL B
1	BODY	A126 CL B
NO.	PART NAME	MATERIAL

PARTS LIST				
HOMESTEAD VALVES				
A DIVISION OF OLSON TECHNOLOGIES, INC.				
160 WALNUT ST. ALLENTOWN, PA. 18102 (610) 770-1100				
TITLE				NUMBER
18" FIG 612G ASSEMBLY				SK-2234
REV	ISSUE	BY	APPR	DATE
A	S1693	RH		7/19/16